

## PRODUCT DESCRIPTION

One coat antifouling designed for both power (up to 25 knots) and sailing boats.  
 \* Single season's antifouling protection  
 \* In most cases there is no need to seal main stream antifouling schemes  
 \* No need to sand before re-coating

## PRODUCT INFORMATION

<b>Colour</b>	YBA203-Shell White, YBA210-Blue, YBA234-Navy, YBA255-Red, YBA295-Black
<b>Finish</b>	Matt
<b>Specific Gravity</b>	1.6
<b>Volume Solids</b>	49% average
<b>Typical Shelf Life</b>	2 yrs
<b>Unit Size</b>	750 ml 2.5 Lt

## DRYING/OVERCOATING INFORMATION

	<b>Drying</b>			
	5°C	15°C	23°C	35°C
Touch Dry [ISO]	1hrs	45mins	30mins	20mins
Immersion	7hrs	5hrs	2hrs	2hrs

**Note:**Max. Immersion Times are as follows: 5-15°C - 3 mths; 23°C - 2 mths; 35°C - 1 mth

	<b>Overcoating</b>							
	<b>Substrate Temperature</b>							
	5°C		15°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Cruiser UNO	16hrs	ext	10hrs	ext	6hrs	ext	4hrs	ext

## APPLICATION AND USE

### Preparation

#### PREVIOUSLY ANTIFOULED SURFACE:

**In Good Condition:** Rinse with fresh water and allow to dry. If old antifouling is incompatible or unknown, seal with Primocon.

**In Poor Condition:** Use Interstrip to remove all traces of antifouling.

**PRIMING:** All preparation for bare substrates is covered on the appropriate primer datasheet.

**BARE GRP:** Gelshield 200 for osmosis protection, or Primocon.

**STEEL/IRON:** Interprotect or Primocon.

**LEAD:** Etch Primer followed by Interprotect or Primocon.

**WOOD:** Preserve, if required, with Intertox. Prime with Interprotect or Primocon.

### Method

Apply 1 coat only. 2 coats will be required in the first season if applying to a new hull, one that has been stripped back to bare substrate, or over antifouling in poor condition. 2 coats are recommended for leading and trailing edges, waterline, rudder and keel.

### Hints

**Mixing** Stir well before use.

**Thinner** YTA085 Thinners No.3

**Thinning** Thinning is not recommended.

**Cleaner** YTA085 Thinners No.3

**Ventilation and Humidity Control** Ensure adequate ventilation during use.

**Airless Spray** Pressure: 176-210 bar. Tip Size: 2180.

**Other** For Airmix spray application: Pressure: 2.5 bar. Tip Size: 20-113. True colour will develop

after immersion. Take care to apply all the paint calculated even if it means applying an extra coat. It is important for performance to apply the correct thickness.

<b>Some Important Points</b>	To prevent premature failure, ensure the correct amount of paint is applied using the coverage as a guide. Product temperature should be minimum -5°C and maximum 35°C. Ambient temperature should be minimum -5°C and maximum 35°C. Substrate temperature should be minimum 1°C above dew point and maximum 35°C.
<b>Compatibility/Substrates</b>	GRP, Wood, Steel/Iron, Lead. Not suitable for use over Aluminium/Alloy substrates or zinc sprayed surfaces. Can be applied direct over most types of antifoulings, provided they are in sound condition. Not compatible with VC 17m systems. Please contact your local International Coatings Ltd. representative for further information.
<b>Number of Coats</b>	1-2 coats as specified
<b>Coverage</b>	(Practical) - 8.50 (m <sup>2</sup> /lt) by brush; 3.0 m <sup>2</sup> /lt spray.
<b>Recommended DFT</b>	52 microns dry by brush
<b>Recommended WFT</b>	106 microns wet by brush
<b>Application Methods</b>	Brush, Roller, Airless Spray, Airmix

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

**Storage** **GENERAL INFORMATION:**  
Exposure to air and extremes of temperature should be avoided. For the full shelf life of Cruiser UNO to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.  
**TRANSPORTATION:**  
Cruiser UNO should be kept in securely closed containers during transport and storage.

**Safety** **GENERAL:** Contains biocides. Antifoulings should only be wet sanded. Never dry sand or burn-off old antifoulings. Read the label safety section for Health and Safety Information, also available from our Technical Help Line.  
**DISPOSAL:** Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.  
Remainders of Cruiser UNO cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.

**DISCLAIMER** *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*  
**X** and International are registered trademarks of Akzo Nobel.

## Regional Addresses

**Head Office**  
International Coatings Ltd  
P O Box 20980  
Oriental House  
16 Connaught Place  
London W2 2ZB  
United Kingdom  
tel: +44 (0) 171 479 6000  
fax: +44 (0) 171 479 6500

**European Region**  
International Coatings Ltd  
Stoneygate Lane  
Felling, Gateshead  
Tyne & Wear NE10 0JY  
United Kingdom  
tel: +44 (0) 191 469 6111  
fax: +44 (0) 191 438 3977

**Asia Region**  
International Coatings Pte Ltd  
449 Tagore Industrial Avenue  
01-03 Hong Joo Industrial  
Building  
Singapore 787820  
tel: +65 6453 1981  
fax: +65 6453 1778

**Australasia Region**  
Akzo Nobel Pty Limited  
115 Hyde Road  
Yeronga, Brisbane  
Queensland 4104  
Australia  
tel: +61 (0) 7 3892 8866  
fax: +61 (0) 7 3892 4287

**North America Region**  
International Paint Inc  
2270 Morris Avenue  
Union  
New Jersey 07083  
USA  
tel: +1 (0) 908 686 1300  
fax: +1 (0) 908 686 8545

**South America Region**  
Akzo Nobel Coatings Ltd  
Rod Rap tavares, KM 18.5  
Predio Administrativo 11  
Butanta CEP 05577-300  
Sao Paulo, Brazil  
tel: +55 (0) 11 3789 2000  
fax: +55 (0) 11 3789 2200



Ref: 05000362  
Issue Date: 1-Mar-2003  
Supersedes: 13-Feb-2003